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Brake Operators And Parts  
Manual

# **Niagara Ib Press Brake Operators And Parts Manual | 774a4f f661ef9d6775ef435b9 4120a8f**

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**[Niagara Ib Press Brake  
Operators](#)**

**1994 NIAGARA MODEL HD-55-6-8  
HYDRAULIC PRESS BRAKE, 55  
TON X 8'. \$RFQ. SPECIFICATIONS  
CAPACITY: 55 TONS BENDING  
CAPACITY: 12 GA X 8' DIE  
OPENING: 7/8" DISTANCE  
BETWEEN HOUSINGS: 6'6"  
OVERALL LENGTH: 8' STROKE: 7"  
OPEN HEIGHT: 15" CLOSED  
HEIGHT: 7" THROAT: 8-1/4" TYPE  
OF DR. Tonnage: 55T.**

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**[NIAGARA #IB-15-3-4 15 TON  
MECHANICAL PRESS BRAKE  
SERIAL #39919](#)**

***NIAGARA IB-15-3-4 Press Brake.  
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**[55-Ton x 8' Niagara Mdl IB-36-6-8  
Mechanical Press Brake with CNC  
Back Gauge](#)**

***Used Brake Press - Niagara - 225  
Ton Capacity in Portland, OR.  
Manufacturer: Niagara  
Manufacturer: Niagara Brake  
Press (used for punching***

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**operation) Model: 1B-150-10-12  
Serial No.: 51570 Capacity: 225  
Tons (near bottom) Stroke: 6"  
Ram Adjustment: 5" Shut Height:  
16" Stroke per Minute (SPM...**

## **[Press Brake - Shear - Repairs & Rebuilding](#)**

**Used Hydraulic Press Brake for sale (328) currently in stock  
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View Machines Is the safest, and most expensive. They are generally slower and have more of a precise bend. Hydraulic Press Brakes have a better control when inching down and setting up for your bend, they also can return to the top at any time.**

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**55 Ton X 6' Mechanical Press Brake with Hurco Autobend 5C Controller, 24" Programmable Back Gage, Filler Block and Variable Speed Operation.  
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Press Brake, Mdl Jul 17, 2011 100  
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Clutch, Front Operated Manual  
Back Gauge, Power Ram  
Adjustment With Indicators  
#A1056To Used Niagara Press  
Brake- Sterling Machinery**

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**This Niagara Press Brakes blog  
post offers an overview of the  
Mechanical Power IB, L, HBM,  
Hydraulic HD, and Tandem  
Brakes including features**

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**available in each series. This can be helpful if you are looking to buy a Niagara Press Brake on the secondary market. Niagara Press brakes, controls,**

### **[Niagara Ib Press Brake Operators And Parts Manual](#)**

**item 4 Press Brake Die26.5" Bottom Brake die Chicago, Niagara Brake die Diacro Brake 3 - Press Brake Die26.5" Bottom Brake die Chicago, Niagara Brake die Diacro Brake \$139.00 item 5 Niagara IB-36-10-12 60 Ton x 12' Press Brake 2.5" Stroke 4 - Niagara IB-36-10-12 60 Ton x 12' Press Brake 2.5" Stroke**

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***(9) Automatic stroke stop device (two-press operation) When the operator presses the foot pedal [1], the ram stops as the punch approaches 6 mm of the workpiece [2]. The operator checks for safety and again presses the foot pedal to bend the workpiece [3]. This device allows the operator to securely hold the workpiece and verify workpiece gauging.***

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**additional part numbers and  
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**[100TN press brake, niagara ib  
65-6-8 - Lisle Surplus](#)**

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**Brakes, Press, Mechanical (Tons)  
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**Chicago 810-B. PRESS BRAKE.  
\$8,950. 55 Ton x 120" Bed. Yr  
Mfg: 1968. Ref #: 159932 View  
details**

**[Niagara 25 Ton Press Brake -  
mullettindustrial](#)**

**14 ga x 6' 25 ton niagara model  
#ib-25-6-6 all steel power press  
brake [58344] National  
Machinery Exchange Newark NJ  
973-344-6100  
sales@nationalmachy.com 16 Ga.  
x 35 TON DREIS & KRUMP MODEL**

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**#338 PRESS BRAKE [63284]**

**[Amazon.com: Niagara HBM Series Press Brake Operators/Parts ...](#)**

**55 TON X 10' NIAGARA HYD.  
PRESS BRAKE MODEL HD-55-6-8  
S/N 52165 NEW 1984 CAPACITY:  
..... Harrison, NJ View Listing. 75  
Ton, Niagara # E-75 , OBI punch  
press, 8" stroke, 21" Shut Height,  
dual palm ... 15 TON x 4'  
NIAGARA MECHANICAL PRESS  
BRAKE MODEL IB 15-3-4 S/N  
39252 NEW 1964 CAP. AT OR  
NEAR BOTTO. Harrison, NJ View  
Listing. 25 Ton 96" Bed ...**

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**used "niagara power punch press**

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**o.b.i. type model a 2-1/2 serial #  
31158 capacity 22 tons stroke 3  
shut height 8-1/4 (stroke down,  
adj. UP) RAM ADJ. 2 TABLE SIZE  
13 x 20 HOLE THROUGH THE  
TABLE 7 x 10 THROUGH THE  
BACK 9-1/2 THROAT DEPTH 7-1/2  
SPEED UP TO 115 S.P.M.  
(APPROX.)**

**[Press Brakes in Bending](#)  
[Length:12 ft | eBay](#)**

**Niagara Niagara Ib-36-8-10 Press  
Brake \$3,499.00. Inventory#  
1120-071-0002: Capacity: 120"  
55 TONS: Model# IB-36-8-10: Qty:  
1: [View More Info](#) | | [Niagara  
Niagara 12' Press Brake](#)  
\$3,999.00 \$3,499.00 Markdown.  
Inventory# 0920-064-0010:  
Capacity: 144" Model# Qty: 1:**

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Hydraulic Press Brake ...***

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**Niagara 55 ton press brake  
IB-36-6-5 HI guys, we just  
upgraded to a Promecam  
hydraulic press brake and  
looking to sell our old one.  
Niagra 55 Ton mechanical press  
brake. IB-36-5-6 GENERAL  
SPECIFICATIONS Capacity 55  
Tons Overall Length of Bed &  
Ram 6' Distance Between End  
Frames 62" Stroke 2.5" Throat  
Depth 6"**

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**[Amada Press Brake Operator  
Manual Rg 100](#)**

**Niagara Niagara Ib-65-8-10 Press  
Brake \$6,999.00. Inventory#  
1020-121-0002: Capacity: 120" X  
100 TON: Model# IB-65-8-10: Qty:  
1: View More Info | | Trumpf  
Press Brake \$89,900.00.  
Inventory# 0220-051-0001:  
Capacity: 14' X 198 TON: Model#  
TRUBEND 3180: Qty: 1: View  
More Info | | Niagara Niagara  
Ib-36-8-10 Press Brake  
\$3,499.00. Inventory# 1120 ...**



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